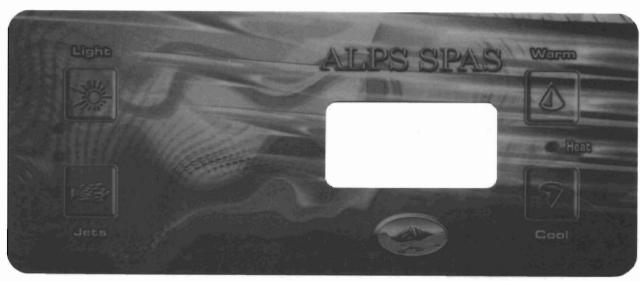
Operation Guide (BC612)

Initial Start-up

Your spa will enter Priming Mode (*Pr*) when it is energized. During Priming Mode, press "Jets" button(s) repeatedly and be sure all pumps are free of air. Priming Mode lasts for less than 5 minutes. Press "Warm" or "Cool" to exit. After Priming Mode, the spa will run in Standard Mode (see Mode section).

The pump responsible for heating and filtration (pump 1 low-speed on non-circ system, or the circ pump on circ systems) will be referred to simply as the pump.

In multi-button sequences, if the buttons are pressed too quickly in sequence, they may not register.



⚠ ② Temp Control (80°F - 104°F / 26.0°C - 40.0°C)

The last measured water temperature is constantly displayed. The water temperature displayed is current only when the pump has been running for at least 2 minutes.

To display the set temperature, press "Warm" or "Cool" once. To change the set temperature, press a temperature button again before the display stops flashing. After three seconds, the display will stop flashing and begin to display the current spa temperature.



Press "Jets 1" to turn pump 1 on or off, and to shift between low and high speeds (if equipped). The low-speed will turn off after 4 hours. High-speed will turn off after 15 minutes. Low-speed may run automatically at times, during which it cannot be deactivated from the panel, but high-speed may be operated.

🚳 🚷 Jets 2/Jets 3/Blower (If equipped)

Press the corresponding button once to turn the device on or off. The device will turn off after 15 minutes. Pump 2 may be two-speed on some systems.

Light

Press "Light" to operate the spa light. Turns off after 4 hours.



Mode Mode

Mode is changed by pressing "Warm" or "Cool," then pressing "Light". Press "cool" to adjust and "light" to exit.

Standard Mode maintains set temperature. 5£d will be displayed momentarily when you switch into Standard Mode.

Economy Mode heats the spa to the set temperature only during filter cycles. *EEn* will display when water temp is not current, and will alternate with water temp when the pump is running.

Sleep Mode heats the spa to within 20°F/10°C of the set temperature only during filter cycles. 5LP will display when water temp is not current, and will alternate with water temp when the pump is running.

Preset Filter Cycles

The first preset filter cycle begins 6 minutes after the spa is energized. The second preset filter cycle begins 12 hours later. Filter duration is programmable for 1, 2, 3, 4, 5, 6, 7, 8, 9, 10 or 11 hours. For continuous filtration set on 12. The default filter time is 2 hours.

To program, press "Warm" or "Cool," then "Jets 1." Press "Warm" or "Cool" to adjust. Press "Jets 1" to exit programming.

For non-circ systems, low-speed pump 1 and the ozone generator (if installed) run during filtration.

For 24 hour circulation systems, the circ pump and the ozone generator (if installed) run 24 hours. In hot environments, the circ pump may turn off for 30 minute periods, except during filter cycles.

For non-24 hour circulation systems, the circ pump and ozone generator (if installed) run during filtration (and may also run automatically at other times).

At the beginning of each filter cycle all other equipment will run briefly to purge the plumbing.

Diagnostic Messages Action Required Message Meaning No message on display. The control panel will be disabled until power returns. Spa settings Power has been cut off to the spa. will be preserved until next power up. Temperature unknown. After the pump has been running for 2 minutes, the current water temperature will be displayed. "Overheat" - The spa has shur down.* One of the DO NOT ENTER THE WATER. Remove the spa cover and allow \square HH sensors has detected 118°F/47.8°C at the heater. water to cool. Once the heater has cooled, reset by pushing any button. If spa does not reset, shut off the power to the spa and call your dealer or service organization. "Overheat" - The spa has shut down.* One of DO NOT ENTER THE WATER. Remove the spa cover and allow \Box H5 the sensors has detected that the spa water is water to cool. At 107°F/41.7°C, the spa should automatically reset. 110°F/43.5°C. If spa does not reset, shut off the power to the spa and call your dealer or service organization. Spa is shut down.* The sensor that is plugged into If the problem persists, contact your dealer or service organization. 5nA the Sensor "A" jack is not working. (May appear temporarily in an overheat condition.) Spa is shut down.* The sensor that is plugged into If the problem persists, contact your dealer or service organization. 5nb the Sensor "B" jack is not working. (May appear temporarily in an overheat condition.) Sensors are out of balance. If alternating with spa If the problem persists, contact your dealer or service organization. 505 temperature, it may just be a temporary condition. If flashing by itself, spa is shut down.* A significant difference between temperature If the water level is normal, make sure all pumps have been primed. HFLsensors has been detected. This could indicate a If problem persists, contact your dealer or service organization. flow problem. Follow action required for HFL message. Heating capability of the LF Persistent low flow problems. (Displays on the fifth occurrence of HFL message within 24 hours.) spa will not reset automatically; you may press any button to reset. Heater is shut down, but other spa functions continue to run normally. Possible inadequate water, poor flow, or air If water level is normal, make sure all pumps have been dr bubbles in detected in the heater. Spa is shut down primed. Press any button to reset. This message will reset for 15 minutes. within 15 minutes. If problem persists, contact your dealer or service organization. Inadequate water detected in heater. (Displays on Follow action required for dr message. Spa will not automatically third occurrence of dr message.) Spa is reset. Press any button to reset manually. shut down.* "Ice" - Potential freeze condition detected. No action required. All equipment will automatically activate 1EE regardless of spa status. The equipment stays on 4 minutes after the sensors detect that the spa temperature has risen to 45°F/7.2°C or * - Even when spa is shut down, some equipment will higher. An optional freeze sensor may be added to protect against turn on if freeze protection is needed. extraordinary freeze conditions. Auxiliary freeze sensor protection is advisable is colder climates. See your dealer for details.

Warning! Shock Hazard! No User Serviceable Parts.

Do not attempt service of this control system. Contact your dealer or service organization for assistance. Follow all owner's manual power connection instructions. Installation must be performed by a licensed electrician and all grounding connections must be properly installed.

